



CNC-L15



CNC-L20



Model		CNC-L15A (Turning Center)	CNC-L15B (Boxway)	CNC-L15C (Linear Guideway)	CNC-L15D (Boxway)	CNC-L20A (Linear Guideway)	CNC-L20B (Boxway)
Capacity	Max Diameter	260mm (10.2")	260mm (10.2")	310mm (12.2")	310mm (12.2")	450mm (17.7")	450mm (17.7")
	Max Cutting Diameter	200mm (8")	200mm (8")	280mm (11")	280mm (11")	300mm (12")	300mm (12")
	Max Cutting Length	250mm (9.8")	250mm (9.8")	400mm (15.7")	400mm (15.7")	400mm (15.7")	580mm (22.8")
	Max Bar Diameter	42mm (1.65")	42mm (1.65")	42mm (1.65")	42mm (1.65")	50mm (2")	50mm (2")
	Chuck Diameter	150mm (6")	150mm (6")	150mm(6")or200/8	150mm(6")or200/8	200mm(8")or254/10	200mm(8")or254/10
Spindle	Spindle Type	A2-5	A2-5	A2-5	A2-5	A2-6	A2-6
	Spindle Diameter	85mm (3.3)	85mm (3.3)	85mm (3.3)	85mm (3.3)	100mm (4")	100mm (4")
	Spindle Speed	30-3000 rpm	30-3000 rpm	30-3000 rpm	30-3000 rpm	30-3000 rpm	30-3000 rpm
Turret	No. of Tools	8	8	8	8	12	12
	Outer Dimension	20x20 mm	20x20 mm	20x20 mm	20x20 mm	25x25 mm	25x25 mm
	Inner Diameter	25mm	25mm	25mm	25mm	32mm	32mm
Travel	X/Z Travel	150mm(6")/ 300mm(12")	150mm(6")/ 300mm(12")	170mm(6.7")/ 520mm(20.5")	170mm(6.7")/ 520mm(20.5")	170mm(6.7")/ 460mm(18.5")	170mm(6.7")/ 600mm(23.6")
Feed Rate	X/Z rapid Feedrate	15m/min(590ipm)/ 15m/min(590ipm)	15m/min(590ipm)/ 15m/min(590ipm)	20m/min(787ipm)/ 28m/min (1102ipm)	15m/min(590ipm)/ 15m/min(590ipm)	20m/min(787ipm)/ 24m/min (945ipm)	15m/min(590ipm)/ 15m/min(590ipm)
	Cutting Feedrate	0.001-5 mm/rev	0.001-5 mm/rev	0.001-3 mm/rev	0.001-5 mm/rev	0.001-3 mm/rev	0.001-5 mm/rev
Tail-stock	Tailstock Taper	N/A	N/A	MT5	MT5	MT5	MT5
	Travel	N/A	N/A	550mm (21.7")	550mm (21.7")	560mm (22")	560mm (22")
Motor	Spindle Motor	5KW	5KW	5KW	5KW	7.5KW	7.5KW
	X/Z Servo Motor	1KW/1KW	1KW/1KW	1KW/1KW	1KW/1KW	2KW/2Kw	2KW/2Kw
	Coolant Motor	0.18KW	0.18KW	0.18KW	0.18KW	0.18KW	0.18KW
	Hydraulic Motor	1.5KW	1.5KW	1.5KW	1.5KW	1.5KW	1.5KW
Accuracy	Turret Accuracy	0.003mm(0.00012")	0.003mm(0.00012")	0.003mm(0.00012")	0.003mm(0.00012")	0.003mm(0.00012")	0.003mm(0.00012")
	X-Axis Repeatability	+/-0.0025mm	+/-0.0025mm	+/-0.0025mm	+/-0.0025mm	+/-0.0025mm	+/-0.0025mm
	Z-Axis Repeatability	+/-0.0025mm	+/-0.0025mm	+/-0.0025mm	+/-0.0025mm	+/-0.0025mm	+/-0.0025mm
	Spindle Run-Out	0.005mm	0.005mm	0.005mm	0.005mm	0.005mm	0.005mm
	Roundness	0.005mm	0.005mm	0.005mm	0.005mm	0.005mm	0.005mm
Other	Dimension LxW	6.2'x5.15'	6.2'x5.15'	7.1'x4.3'	7.1'x4.3'	7.4'x5.15'	7.4'x5.15'
	Height	5.25'	5.25'	5.3'	5.3'	5.4'	5.4'
	Weight	5,500 Lb	5,500 Lb	6,380 Lb	6,380 Lb	7,700 Lb	7,700 Lb



JINPU

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Jian Yu

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Mastar

1732 Aviation Blvd #317
Redondo Beach, CA 90278
main (310) 937-4253
fax (310) 943-6594
Info@Jinpu-USA.com

<http://www.jinpu-usa.com/cncmills.html>

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