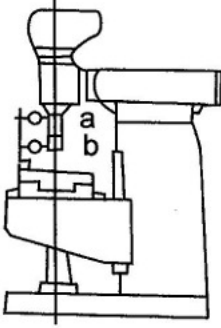
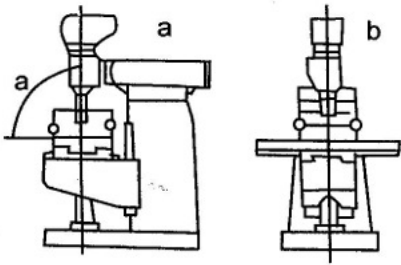
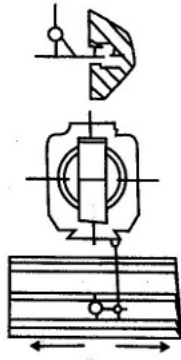
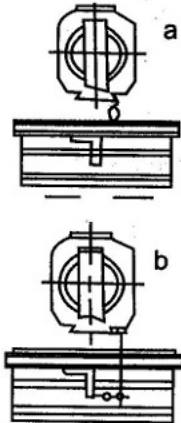


No.	Diagrams	Inspected Items	Tolerance(mm)	Measurement
G5		Spindle hole run-out a. Top b. Bottom(300mm away from top)	a. 0.010 b. 0.035	0.002 0.015
G6		Squareness of spindle rotation center line to table a. Cross surface b. Longitudinal surface	a. 0.025/300 $\alpha \leq 90^\circ$ b. 0.025/300	0.012 0.014
G7		Parallelism of longitudinal movement of table to side of middle T-slot of table	any 300mm measurement tolerance is 0.015 Max overall tolerance is 0.040	0.010 0.032
G8		Squareness of table cross movement to table longitudinal movement	0.020/300	0.010